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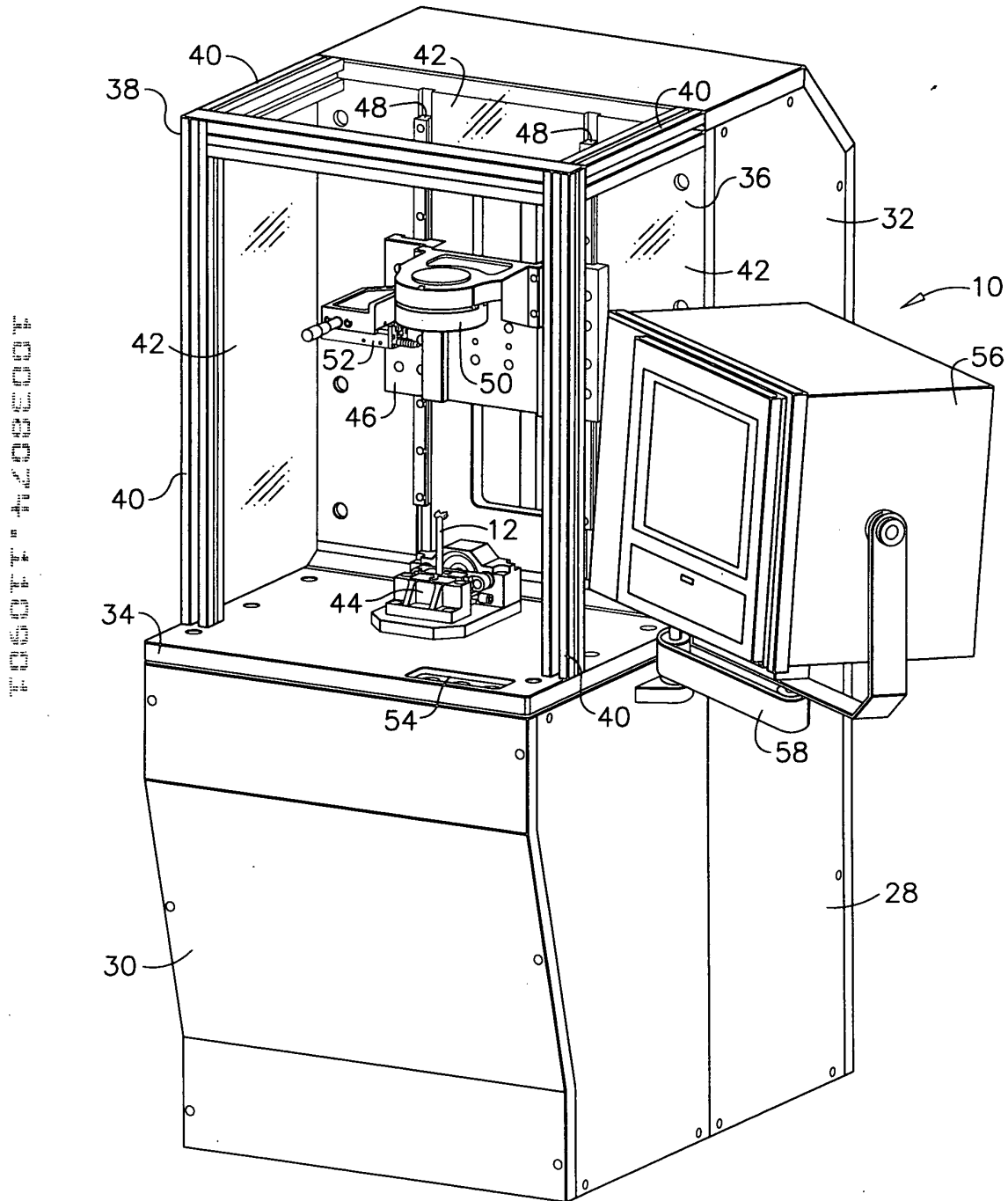


FIG. 1

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FIG. 1

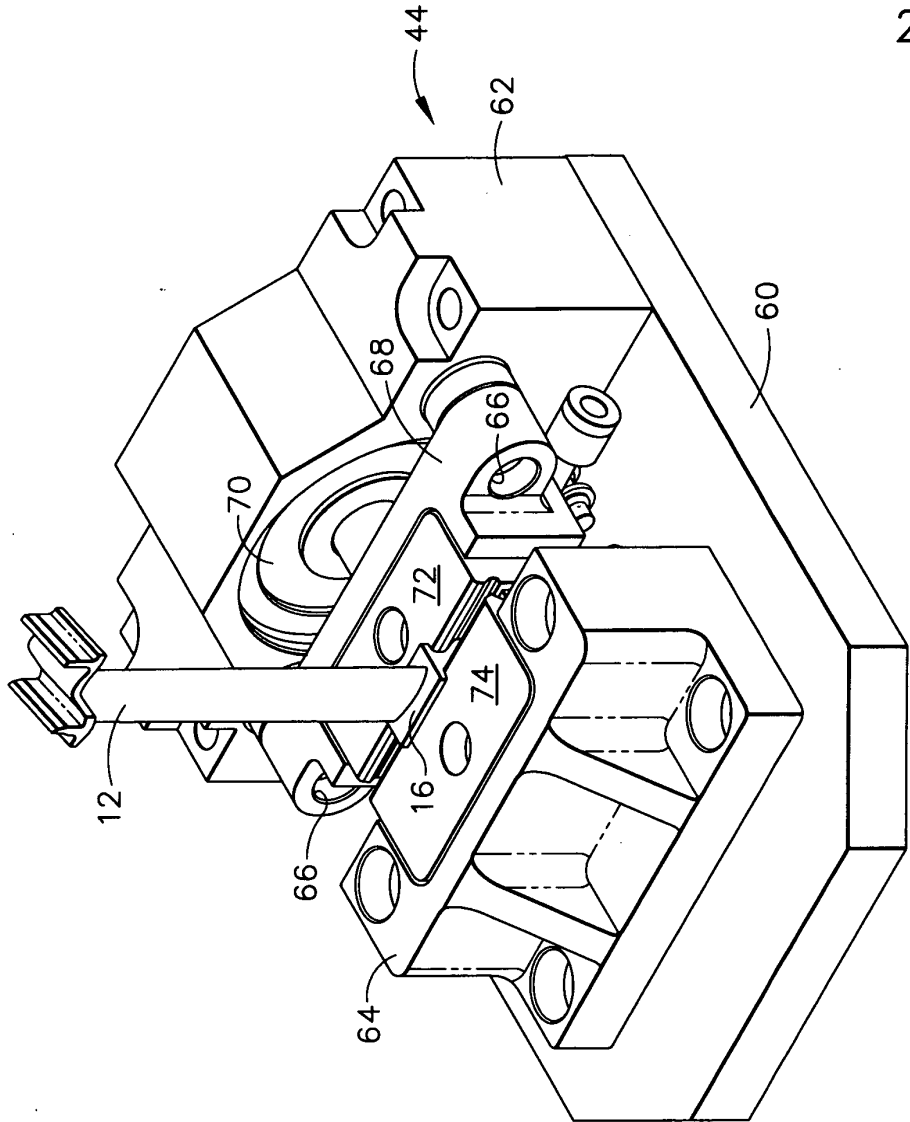


FIG. 3

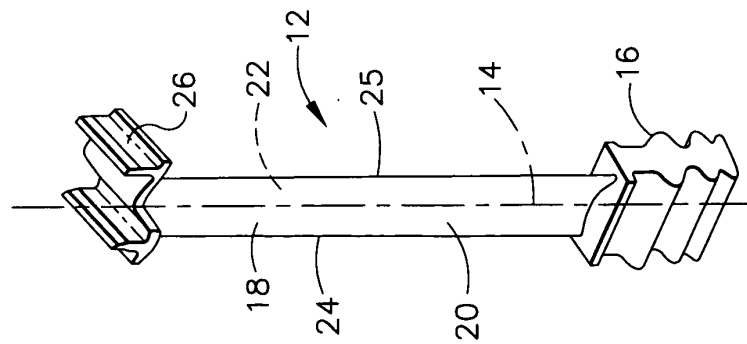


FIG. 2

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FIG. 4

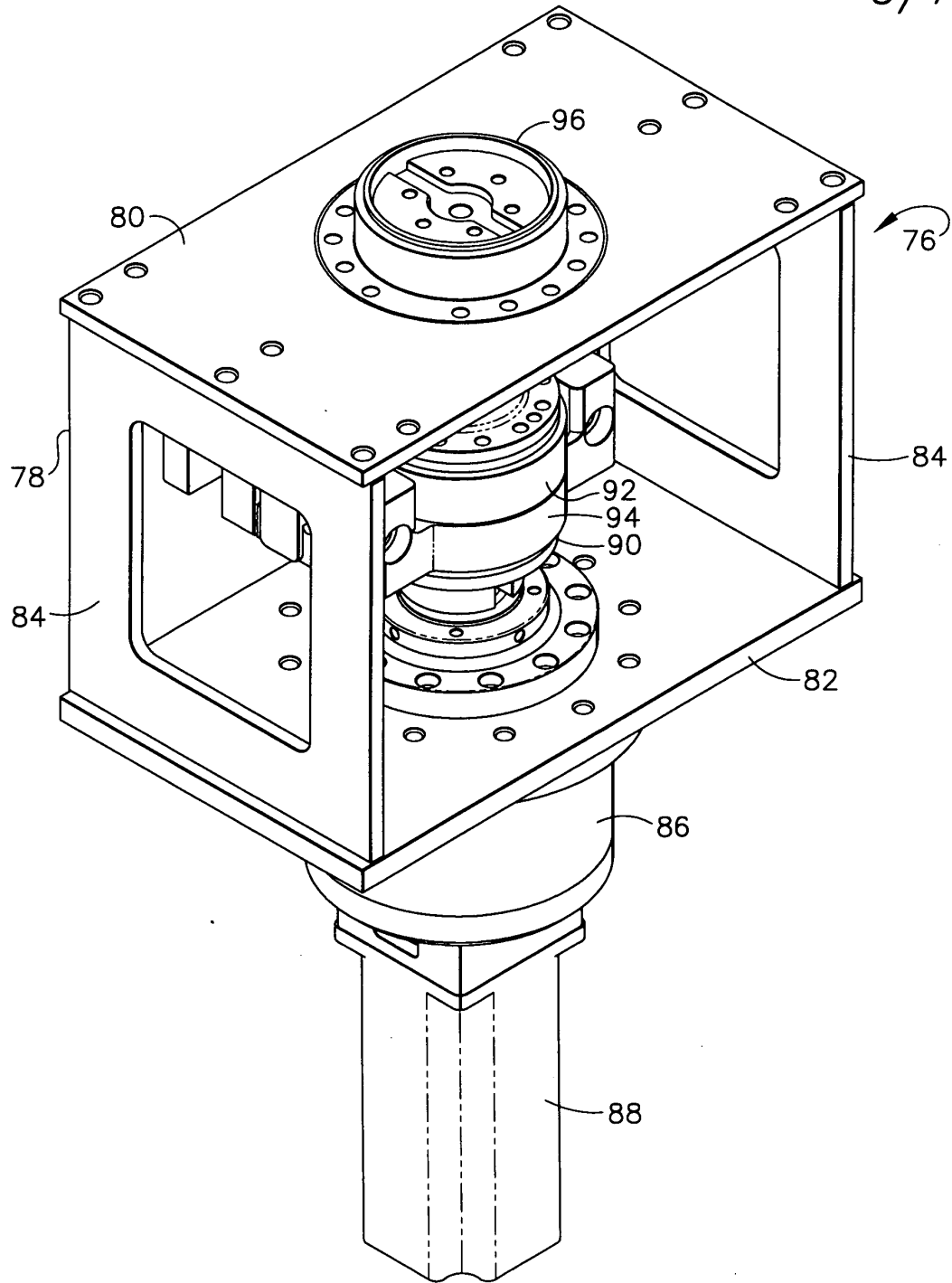


FIG. 4

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FIG. 5

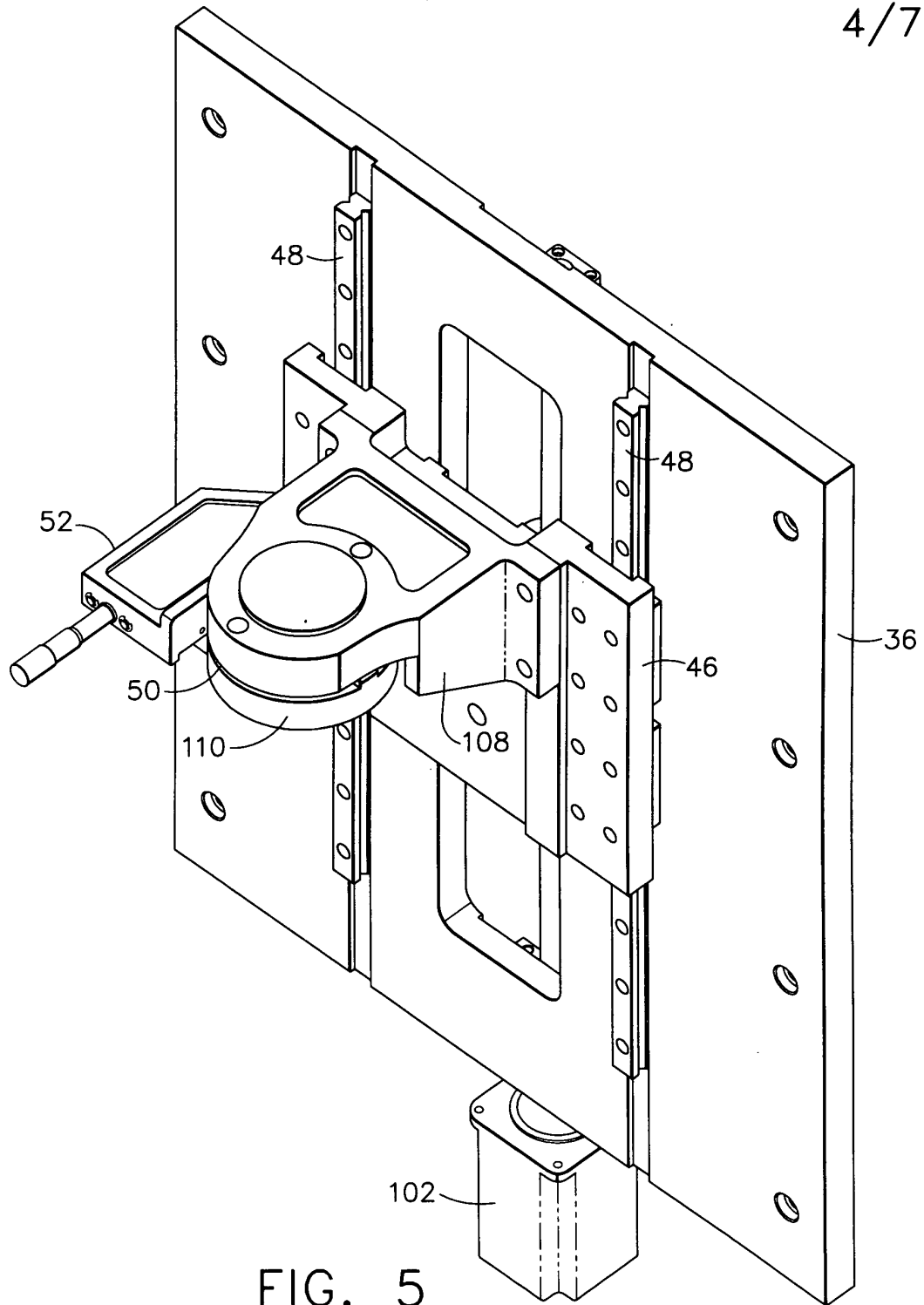
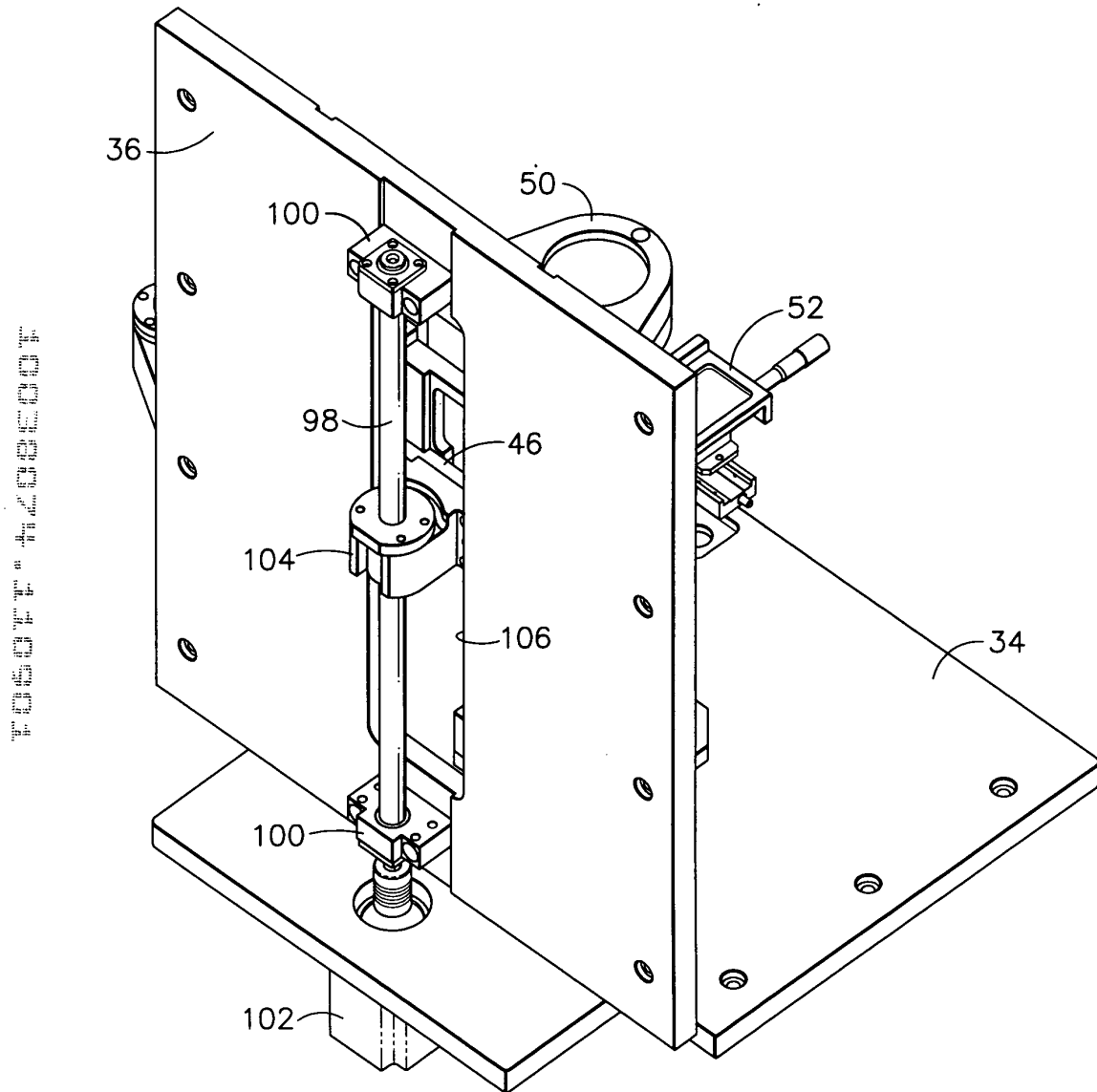


FIG. 5

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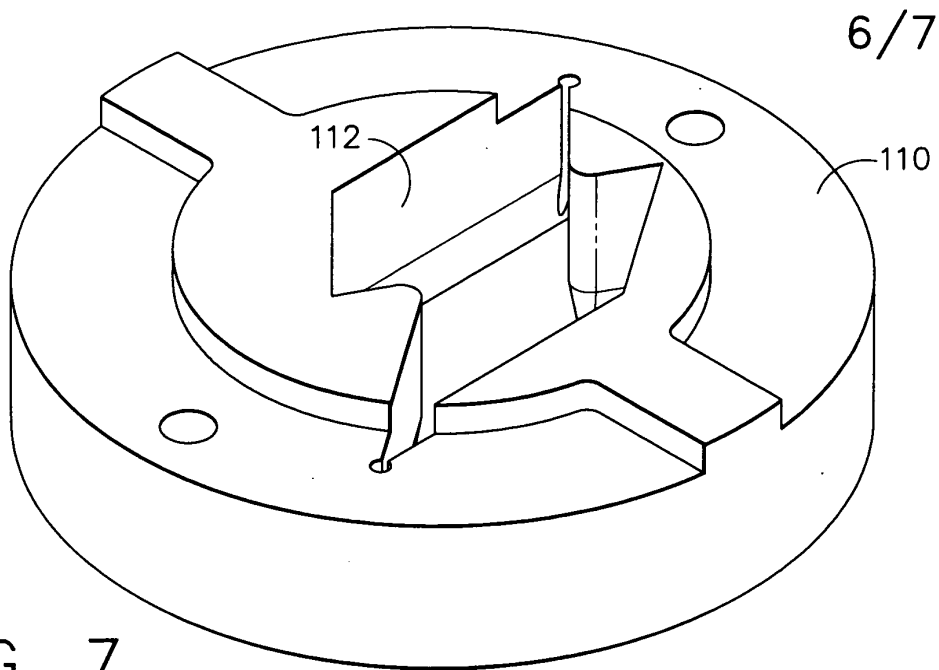


FIG. 7

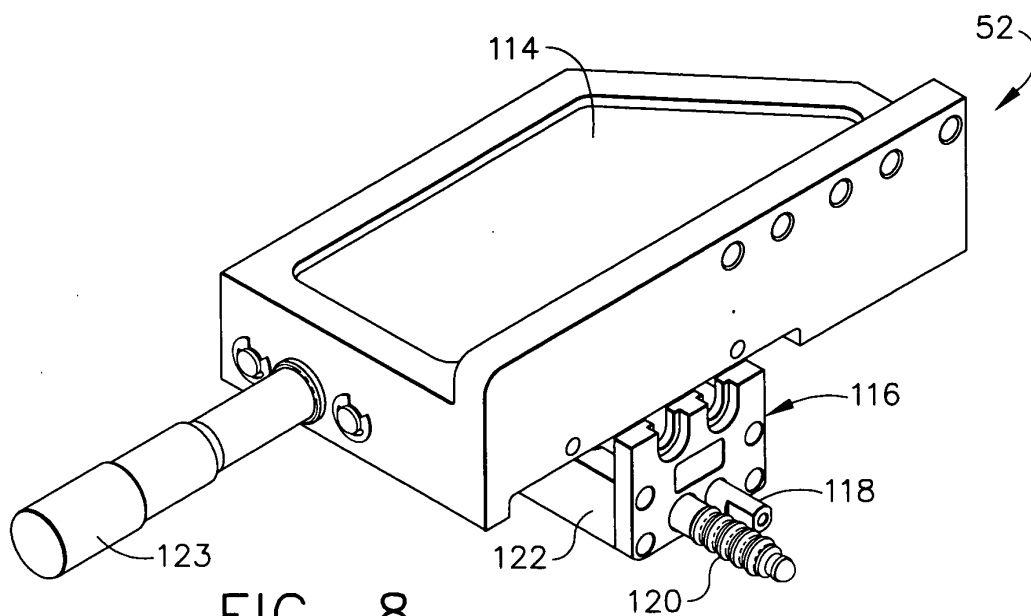


FIG. 8

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Auto Twist System

Twisting Process

XXXXX -X/X LPT Stg 1

Clamp

AutoTwist

Cycle: 0

Current Torque: 0

Current Angle: 0

Angle Ref: -17.07

Blade Material Factor

OVS OS ☒ M OH OVH

Manual Twist Data Angle Check System Reset

Twist Angle: 0 After Twist: 0 Data Group: 0

Probe Cal Probe Ref: 6.462 Exit

FIG. 9

Auto Twist System

AutoTwist Manual Operation

Input	Output
<input type="checkbox"/> Clamp	<input type="checkbox"/> Probe
<input type="checkbox"/> Start	<input type="checkbox"/> Clamp
<input type="checkbox"/> In3	<input type="checkbox"/> Out3
<input type="checkbox"/> Air Sup	<input type="checkbox"/> Out4
<input type="checkbox"/> Sensor	<input type="checkbox"/> Out5
<input type="checkbox"/> In6	<input type="checkbox"/> Out6
<input type="checkbox"/> In7	<input type="checkbox"/> Out7
<input type="checkbox"/> In8	<input type="checkbox"/> Out8

Motion Control

0 Rotate

0 Up/Down

Update OK

FIG. 10